

## RECOMMENDED SWAGING & SKIVING CHART

### SPIRAL HOSES

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	INCHES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	MM	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8
	<b>05405V</b>							05405V-12	05405V-16			
	INTERLOCK							<b>34.7</b>	<b>42.2</b>			
	FITTINGS							15 int 52 ext	17 int 67 ext			
<b>R13</b>	<b>05406V</b>									05406V-20	05406V-24	05406V-32
	INTERLOCK									<b>53.8</b>	<b>61.3</b>	<b>78.2</b>
	FITTINGS									21.5 int 74 ext	22 int 81 ext	29 int 85 ext
	<b>05405</b>							05405-12	05405-16			
	INTERLOCK							<b>34.1</b>	<b>41.5</b>			
	FITTINGS							15 int 52 ext	17 int 65 ext			
<b>R13</b>	<b>05406</b>									05406-20	05406-24	05406-32
	INTERLOCK									<b>53.8</b>	<b>60.5</b>	<b>77.9</b>
	FITTINGS									21.5 int 74 ext	22 int 81 ext	29 int 85 ext
	<b>05405V</b>							05405V-12	05405V-16			
	INTERLOCK							<b>33.9</b>	<b>41.5</b>			
	FITTINGS							15 int 52 ext	17 int 67 ext			
<b>R15</b>	<b>05406V</b>									05406V-20	05406V-24	
	INTERLOCK									<b>53.8</b>	<b>61.2</b>	
	FITTINGS									21.5 int 74 ext	22 int 81 ext	
	<b>05405</b>							05405-12	05405-16			
	INTERLOCK							<b>33.5</b>	<b>41.7</b>			
	FITTINGS							15 int 52 ext	17 int 65 ext			
<b>R15</b>	<b>05406</b>									05406-20	05406-24	
	INTERLOCK									<b>53.8</b>	<b>60.5</b>	
	FITTINGS									21.5 int 74 ext	22 int 81 ext	