

## RECOMMENDED SWAGING & SKIVING CHART

### SPIRAL HOSES

NOMINAL BORE	DN	5	6	8	10	12	16	19	25	31	38	51
INTERNAL DIAMETER	INCHES	3/16"	1/4"	5/16"	3/8"	1/2"	5/8"	3/4"	1"	1.1/4"	1.1/2"	2"
	MM	4.8	6.4	7.9	9.5	12.8	16	19	25.4	31.8	38.1	50.8
	<b>05404V</b>		05404V-04		05404V-06	05404V-08	05404V-10	05404V-12	05404V-16	05404V-20	05404V-24	05404V-32
	STANDARD		<b>19.2</b>		<b>23.2</b>	<b>26.3</b>	<b>30.2</b>	<b>34.6</b>	<b>42.2</b>	<b>54.6</b>	<b>59.2</b>	<b>74.6</b>
	FITTINGS		21		23	27	31	36	46.5	54	62	64
<b>4SP</b>	<b>05404</b>		05404-04		05404-06	05404-08	05404-10	05404-12	05404-16			
	SPIRAL		<b>18.4</b>		<b>23.0</b>	<b>26.8</b>	<b>29.8</b>	<b>34.6</b>	<b>42.5</b>			
	FITTINGS		33		36	38	42	46	62			
			05400-04						05400-16	05404-20	05404-24	05404-32
	STANDARD		<b>18.4</b>						<b>41.5</b>	<b>51.8</b>	<b>59.6</b>	<b>72.4</b>
	FITTINGS		22						47	53	61	64
<b>4SP</b>	<b>05200</b>				05200-06	05200-08	05200-10	05200-12				
	STANDARD				<b>23.2</b>	<b>26.5</b>	<b>30.0</b>	<b>33.5</b>				
	FITTINGS				24	25	27	31				
	<b>B2R..</b>											
	<b>05405V</b>							05405V-12	05405V-+16	05405V-20	05405V-24	05405V-32
	INTERLOCK							<b>33.9</b>	<b>41.5</b>	<b>50.2</b>	<b>57.0</b>	<b>74.2</b>
	FITTINGS							15 int 52 ext	17 int 67 ext	21.5 int 74 ext	22 int 81 ext	29 int 85 ext
<b>4SH</b>	<b>05403V</b>									05403V-20	05403V-24	05403V-32
	STANDARD									<b>48.0</b>	<b>58.0</b>	<b>70.5</b>
	FITTINGS									54	62	64
	<b>05405</b>							05405-12	05405-16	05405-20	05405-24	05405-32
	INTERLOCK							<b>34.1</b>	<b>41.5</b>	<b>50.5</b>	<b>57.0</b>	<b>72.0</b>
	FITTINGS							15 int 52 ext	17 int 65 ext	21.5 int 74 ext	22 int 81 ext	29 int 85 ext
<b>4SH</b>	<b>05404</b>							05404-12	05404-16			
	SPIRAL							<b>34.6</b>	<b>42.5</b>			
	FITTINGS							46	62			